

Order 3493



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

13.90

D2565-111
Job Sheet 174033



Part No: D2565-111

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/21/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV E IPP: E 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC
IPP: E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/20/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	4 pcs		3/20/18	0.71	0.62	Brake NC 3		FF
110	Small Fab	4 pcs		3/20/18	0.00	0.58	Small Fab		FF-DAS
120	QC	4 pcs		3/20/18	0.00	0.00	QC5		38
130	Powdercoat	4 pcs		3/21/18	0.00	0.11	Powdercoat2		BRDAS-15
140	QC	4 pcs		3/21/18	0.00	0.00	QC3		11
150	Packaging	4 pcs		3/21/18	0.00	0.00	Packaging3	ST 354	21
160	QC21-SA	4 Ea		3/21/18	0.00	0.00	QC21		21

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Deburr

Descriptions: 110 - Deburr

130 - START TIME: 1:00 FINISH TIME: 1:20 N.T. 400° M138760

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	4.5500 ft (1.1375 ea)	90-Start up Operation	50.7137

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	5	68	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 10:24 AM Dart.Gagnon.Michelle

Container No: S050580

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com



Part: D2565-111
Job No: 174000

Job No: 174033

Serial No/Batch: S050580

Revision:

Inspector:

Date: 03/13/18